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GB



Installation, Operating and Maintenance Instructions

HADEF Wall-mounted Jib Crane

Type 320/01



HADEF

 **NOTICE!**

The installation or mounting instructions for incomplete machines you'll find in chapter "Installation"

© by Heinrich de Fries GmbH

Heinrich de Fries GmbH, Gauss Str. 20, D-40235 Düsseldorf

Heinrich De Fries GmbH will be named HADEF in the following text.

Original operating- and maintenance instructions in German language.

Translation in other languages is made of the German original.

A copy may be requested in writing or is available for download on www.hadef.com

Subject to changes.

Table of Contents

1	Information.....	3
2	Safety	3
2.1	Warning notice and symbols	3
2.2	Duty of care of the owner.....	4
2.3	Requirements for the operating personnel.....	4
2.4	Appropriate use	5
2.5	Basic safety measures	5
3	Transport and Storage	6
3.1	Transport.....	6
3.2	Safety device for transport.....	6
3.3	Storage	6
4	Description.....	6
4.1	Areas of application.....	6
4.2	Design	7
4.3	Function description	7
4.4	Important components	7
5	Technical data	7
6	Installation	7
6.1	Wall fastening	8
6.2	Installation – Adjustable locking disc	8
6.3	Tools.....	8
7	Operation	8
8	Commissioning	9
8.1	General	9
9	Safety check	9
10	Functional test.....	9
10.1	Checks before initial start-up.....	9
10.2	Functional test	9
11	Maintenance.....	10
11.1	General	10
11.2	Monitoring	10

12 Inspection 10

12.1 Periodic checks 10

12.2 Inspection intervals 10

13 Service 10

13.1 Slewing bracket 10

13.2 Lubricant - Selection 11

13.3 Lubricant for food industry – Selection (as option*) 11

14 Trouble 11

15 Remedy 11

16 Decommissioning 11

16.1 Temporary decommissioning 12

16.2 Final decommissioning/disposal 12

17 Additional documents 12

17.1 Operating instructions for cranes 12

1 Information

The products meet European Union requirements, in particular the validated EU Machine Directive.
 The entire company works acc. to a certified quality assurance system as per ISO 9001.
 The production of components at our work is subject to strict, intermediate checks.
 After assembly, each product is subject to a final test with overload.
 For the operation of hoists, the national accident prevention regulations apply in Germany, amongst others.
 The stated performance of the devices and meeting any warranty claims require adherence to all instructions in this manual.
 Before delivery, all products are packed properly. Check the goods after receipt for any damage caused during transport. Report any damage immediately to the forwarding agent.
 This manual allows a safe and efficiently use of equipment. Images of this manual are for a principle understanding and can be different from the real design.




 **NOTICE!**


We refer to the prescribed equipment tests before initial start-up, before putting back into operation and the regular periodic inspections.
 In other countries any additional national regulations must be observed.

2 Safety

2.1 Warning notice and symbols

Warnings and notice are shown as follows in these instructions:

 DANGER!	This means that there is a high risk that leads, if it is not avoided, to death or severe injury.
 WARNING!	This means that there is a risk that could lead, if it is not avoided, to death or severe injury.
 CAUTION!	This means that there is little risk that could lead, if it is not avoided, to slight injury or damage to the device or its surrounding.

 **NOTICE!** Gives advice for use and other useful information.

 Danger from electricity.

 Danger from explosive area.

2.2 Duty of care of the owner

DANGER!

Failure to follow the instructions of this manual can lead to unpredictable hazards.
For any resulting damage or personal injury, HADEF assumes no liability.

The unit was designed and built following a risk analysis and careful selection of the harmonized standards that are to be complied with, as well as other technical specifications. It therefore represents state-of-the-art technology and provides the highest degree of safety.

Our delivery includes the hoist supplied beginning at its suspension and ending at the load hook and if supplied with control, the control line/hose that leads to the hoist. Further operating material, tools, load attaching devices as well as main energy supply lines must be assembled according to the valid rules and regulations. For explosion-proof equipment, all these parts must be approved for use in area prone to explosion, or they must be suitable for use in area prone to explosion. The owner is responsible for this.

However, in everyday operation this degree of safety can only be achieved if all measures required are taken. It falls within the duty of care of the owner/user of the devices to plan these measures and to check that they are being complied with.

Complete the operating and installation instructions by any instructions (regarding supervision or notifications) that are important for the special kind of use of the equipment, i.e. regarding organization of work, work flow and human resources.

In particular, the owner/user must ensure that:

- The unit is only used appropriately.
- The device is only operated in a fault-free, fully functional condition, and the safety components, in particular, are checked regularly to ensure that it is functioning properly.
- The required personal protective equipment for the operators, service and repair personnel is available and is used.
- The operating instructions are always available at the location where the equipment is used and that they are legible and complete.
- The unit is only operated, serviced and repaired by qualified and authorized personnel.
- This personnel is regularly trained in all applicable matters regarding safety at work and environmental protection, and that they are familiar with the operating manual and, in particular, the safety instructions it contains.
- Any safety and warning signs on the devices are not removed and remain legible.
- Devices for use in area prone to explosion must (from customer's side) be earthed with a shunting resistor of $< 10^6 \Omega$ against earth.

WARNING!

It is not allowed to make constructive changes of the equipment!

2.3 Requirements for the operating personnel

The units may only be operated by qualified persons that are appropriately trained and that are familiar with it. They must have their employer's authorization for operation of the units.

Before starting work, the operating personnel must have read the operating and installation instructions, especially the chapter "Safety Instructions".

This is especially important for operating personnel that rarely uses the equipment, i.e. for installation or maintenance work.

DANGER!

In order to avoid severe injury, please pay attention to the following when using the equipment:

- Use protective clothes/equipment.
- Do not wear long hair hanging down open.
- Do not wear rings or other jewelry.
- Do not wear clothes that are too big/wide.
- Do not reach into ropes, chains, drive parts or other moving parts with your hands

2.4 Appropriate use

The permitted safe working load of the devices must not be exceeded! An exception can be made during the load test before initial operation, carried out by a licensed qualified person.

- The permissible ambient temperature during operation of manual driven devices is $-20\text{ °C} / + 50\text{ °C}$ and at all power driven devices $-20\text{ °C} / + 40\text{ °C}$!
- Defective devices and load suspension devices must not be used until they have been repaired! Only original spare parts must be used. Non-compliance will result in any warranty claims becoming void.
- Liability and warranty will become void if unauthorized modifications of the units are made by the user!

A manually slewing of jib.

Jib range of wall mounted cranes 180° when mounted at the wall.

Jib range of jib cranes 270° .

The cranes are adequate for using with manually and electrical hoisting units.

NOTICE!

If the units are not used appropriately, it is not possible to ensure safe operation.

The owner and operator have sole liability for all personal injury and damage to property arising from inappropriate use.

DANGER!

It is not allowed:

- pulling loose of stuck loads, dragging of loads and inclined pulling is not allowed.
- in explosive atmosphere, except the unit is especially modified for it and marked by an indication label
- In reactor containment vessels.
- to transport people
- The device is not suitable for use on stages and in studios
- persons must not stand under a suspended load

2.5 Basic safety measures

- Observe installation-, operation and maintenance instruction.
- Take notice of caution notes at units and in the manual
- Observe safety distances.
- Take care for a free view on the load.
- Only use the hoists appropriately.
- The equipment is to be used exclusively for movement of goods. Under no circumstances my persons be moved.
- Never load the devices beyond their working load limit.
- Pay attention to the accident prevention regulations (UVV).
- Should the hoist be used outside of Germany, please pay attention to the national regulations that apply.
- Supporting structures and load-attached devices used in conjunction with this equipment must provide an adequate safety factor to handle the rated load plus the weight of the equipment. In case of doubt, consult a structural engineer.
- If the equipment has not been used for a period of time, carry out visual checks of all main components such as chains, load hooks etc. and replace any damaged parts with new, original spare parts before putting the equipment back into operation!
- Do not use a hoist that is defective, pay attention to any abnormal noise it makes during operation.
- Stop working immediately in case of disturbances and remedy failures.
- Any damage and faults must be reported to a responsible supervisor immediately.
- If the unit is put into motion, any persons in the immediate vicinity must be informed by calling to them!
- Please pay attention to the regulations for load carrying devices UVV for both positive and non-positive methods of attaching loads.

- The lifting tackle or the load must be securely attached to the hook and be seated at the bottom of the hook.
- The safety catch of hooks must be closed.
- When charged, the housing may not be in contact somewhere.
- Observe separate installation-, operation and maintenance instruction of hoists.
- Please consider oscillation of the load and stopping distance.
- Make sure that the device stands stable.

3 Transport and Storage

CAUTION!

Transport may only be done by qualified personnel. No liability for any damage resulting from improper transport or improper storage.

3.1 Transport

The devices are checked and if so adequately packed before delivery.

- Do not throw or drop the equipment.
- Use adequate means of transport.

Transport and means of transport must be suitable for the local conditions.

3.2 Safety device for transport

NOTICE!

Should a safety device for transport exist, please remove it before commissioning.

3.3 Storage

- Store the equipment at a clean and dry place.
- Protect the equipment against dirt, humidity and damage by an appropriate cover.
- Protect hooks, wire ropes, chains and brakes against corrosion.

4 Description

4.1 Areas of application

The devices must be as far as possible installed in a covered room.

If they are used in the open, protect the units against the effects of weather such as rain, hail, snow, direct sunshine, dust, etc. - we recommend to use a cover in parking position. If the device is set up in a continuously humid environment with strong temperature fluctuations, the correct functionings are endangered by the forming of condensation.

Ambient temperature -20 °C up to +50 °C. Power-operated units -20 up to +40 °C. Humidity 100 % or less but not under water

DANGER!

It is not permitted to use the unit in an area at risk from explosion!

4.2 Design

HADEF Wall-mounted jib cranes are designed to EN 13001 HC2/S1.

Type 320/01



Illustration 1

4.3 Function description

Direction of movement: manually slewing

4.4 Important components

- Jib
Profile steel beam, with ball bearings
- Bracket
Profile steel
- Embracing bracket – as option
For installation on to columns and beams
- Fixing device – as option
For locking the jib
- Slewing end stops – as option
Adjustable slewing end stops
- Adjustable locking disc (optional)

For locking the jib in various positions.

Depending on the design of the wall-mounted jib crane, the locking disc can be mounted on the upper or lower mounting bracket.



Illustration 2

5 Technical data

Technical data depend on the order. They are shown in the order confirmation, in the approval drawing or in the test book.

6 Installation

Assembly depends on the local environment. The crane must be assembled stress-free. The runway must be perfect.

Operating regulations for cranes in accordance with the validated accident prevention regulations

An end stop is provided at the end of jib.

Generally, additional lifting gear (e.g. fork lift, lifting platforms) will be required for the assembly. These must take the weight of the devices safely.

6.1 Wall fastening

- prepare fixing holes in the wall
- put the wall bracket (1) onto the wall
- Fix it with screws, discs and nuts (2) (on site)
- Put through axle (4)
- Adjust with water-level
- Tighten screws (2)
- Remove axle (4) again
- Push the jib with ball bearings (3) into the wall bracket
- Put through the axle (4) from the bottom or from the top again.
- Protect with pin lock (5) and screw (6)
- Check eventually existing end stops.

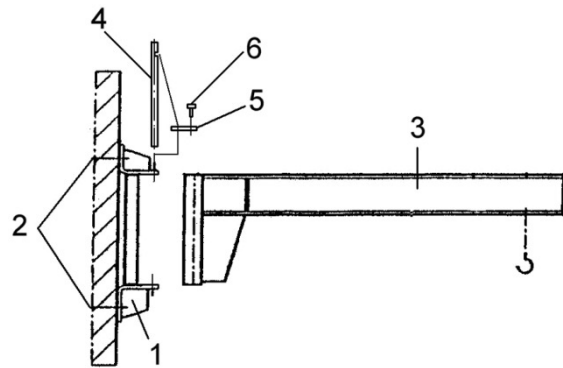


Illustration 3

For mounting of hoist unit and power supply see separate instruction.

6.2 Installation – Adjustable locking disc

- Mount the stop brackets (3) on the locking disc (2) at desired position.
- Mount screws, nuts and castle nuts M12
- Swivel jib to check position.
- Tighten screws firmly.
- Check screw connection!

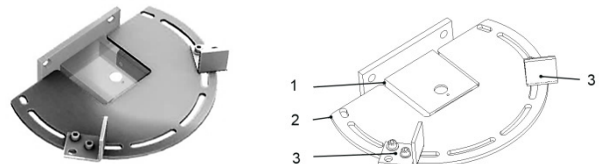


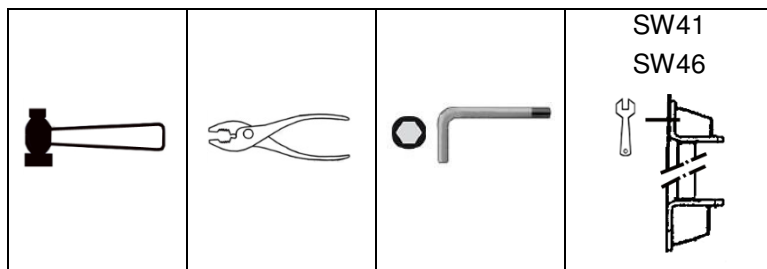
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NOTICE!

If the locking disc is to be mounted on an existing wall-mounted jib crane, the corresponding holes must be drilled for the mounting on the opposite side.

6.3 Tools

No special tools necessary.



7 Operation

Only people that are familiar with the operation of the lifting devices and cranes may be entrusted with their operation. They must be authorized by the employer for the operation of the equipment. The employer must ensure that the operating instructions are available near the equipment and that they are accessible for the operating personnel.

slewing by hand
depended of mounting height, at load or jib

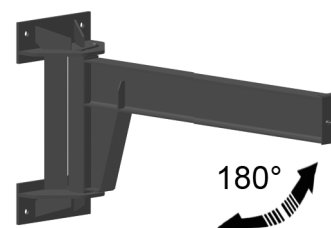


Illustration5

8 Commissioning

8.1 General

Should the unit be used in Germany:

Please observe the validated, national accident prevention regulations.

For other countries:

Inspections as above. Please observe the national rules and regulations and the instructions in this manual!

NOTICE!

Hoists up to 1000 kg capacity and without motor-driven trolleys of hoisting unit must be tested by a “qualified person” before putting into operation for the first time.

Hoists of 1000 kg capacity and up or with more than one motor-driven hoist movement; i.e. lifting and trolley movement, must be tested by a “licensed qualified person” before putting in operation.

An exception is “hoists ready for operation” acc. validated national regulations with EU-declaration of conformity.

Definition “qualified person” (former expert)

A “qualified person” has learned, due to occupational training and experience and the job that the person has done, the skills needed to tests the material for one’s work.

Definition “licensed qualified person” (former approved expert)

A “licensed qualified person” has, due through special occupational training, knowledge about testing of the material for one’s work and knows the national accident prevention regulations and other prescriptions and technical regulations. This person must test the material for one’s work regularly with regard to design and kind of use. The license will be given to qualified person be the approved supervision authorities (ZÜS).

9 Safety check

Before putting into service initially or when putting back into service, it must be checked whether:

- All fastening screws (if existent), socket pins, flap socket and safety devices are tightened and secured.

10 Functional test

10.1 Checks before initial start-up

Design

- Check all screws and safety connections.

10.2 Functional test

Function – crane slewing unit

- Correct slewing of crane jib
- Correct position of end stops

11 Maintenance

11.1 General

All monitoring, servicing and maintenance operations are to ensure correct functioning of the equipment; they must be effected with utmost care.

- Only “qualified persons” may do this work.
- Servicing and maintenance work must only be done when the hoist is not loaded.
- Records must be kept of all test results and measures taken.

11.2 Monitoring

The monitoring and servicing intervals stated are valid for operation under normal conditions and single-shift operation. In case of severe operating conditions (e.g. frequent operation with full load) or special environmental conditions (e.g., heat, dust, etc.), the intervals must be shortened correspondingly.

12 Inspection

12.1 Periodic checks



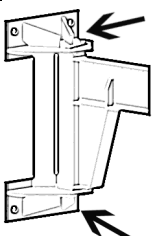
Independently from the regulations of the individual countries, lifting devices must be checked at least yearly by a qualified person or licensed qualified person regarding its functional safety.

12.2 Inspection intervals

	at commissioning	Inspection all 3 month	Inspection all 12 month
Screw connections	X		X
Check socket pins and plugs	X		
End stops	X	X	
Inspection by an expert (periodic inspection)			X

13 Service

13.1 Slewing bracket

Use		Recommendation		Intervals
Bearings		FUCHS RENOLIT FEP2	0,5 kg	12 month if bigger pollution grease all 3 month

13.2 Lubricant - Selection

FUCHS	SHELL	ESSO	MOBIL	TOTAL	CASTROL	KLÜBER
Renolit FEP 2	Alvania EP 2	Unirex EP 2	Mobilux EP 2	MULTIS EP2	--	--
Stabylan 5006	--	--	--	--	Optimol Viscoleb 1500	Klüberoil 4UH 1-1500
--	--	--	--	--	--	Wolfracoat 99113
Chain lubricant OKS 451						

13.3 Lubricant for food industry – Selection (as option*)

	SHELL	MOBIL	CASTROL	KLÜBER
Gearing	FM Grease HD2	Mobilgrease FM 222	--	Klüberoil 4UH 1-1500 N
Load chain	--	Lubricant FM 100	Optimol Viscoleb 1500	--
Load hook; Pulleys Gear rim; Drive pinion	FM Grease HD2	Mobilgrease FM 222	--	--

* must be mentioned by order

14 Trouble

Please pay attention to the following in case of problems:

- Troubles with the equipment must only be repaired by qualified personnel.
- Secure the unit against unintended operation start.
- Put up a warning note indicating that the unit is not to be used.
- Secure the working area of moving parts of the unit.
- Please read the chapter "Safety instructions".

Notes on the repair of faults are found in the following table.

For the repair of failures please contact our service department.



CAUTION!

Trouble caused by wear or damage to parts such as wire ropes, chains, chain wheels, axes, bearings, brake parts, etc., must be remedied by replacing the parts with original spare parts.

15 Remedy

Problem	Cause	Remedy
Jib is hardly to slew	Bearings inhibited by overload	Maintain – change bearings
Jib - deformed	Overloaded	Check jib and bracket – if so, change it

16 Decommissioning



WARNING!

It is essential that the following points are observed in order to prevent damage to the equipment or critical injury when the device is being decommissioned:

It is mandatory that all steps for decommissioning the machine are carried out in the indicated sequence:

- First secure the working area for decommissioning, leaving plenty of space.
- Read the chapter "Safety instructions".
- Disassembly is carried out in reverse order to the assembly.
- Please make sure that all operating material is disposed of in accordance with environmental regulations.

16.1 Temporary decommissioning

- Measures are as above.
- Also read the chapter "Transport and storage".

16.2 Final decommissioning/disposal

- Measures are as above.
- After disassembly, ensure that the disposal of the equipment and any materials it contains is carried out in accordance with environmental regulations.

17 Additional documents

17.1 Operating instructions for cranes

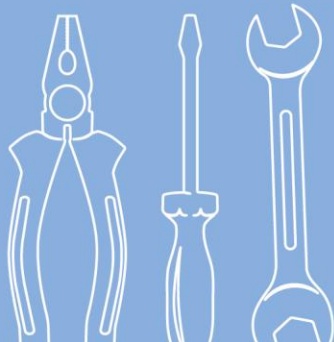
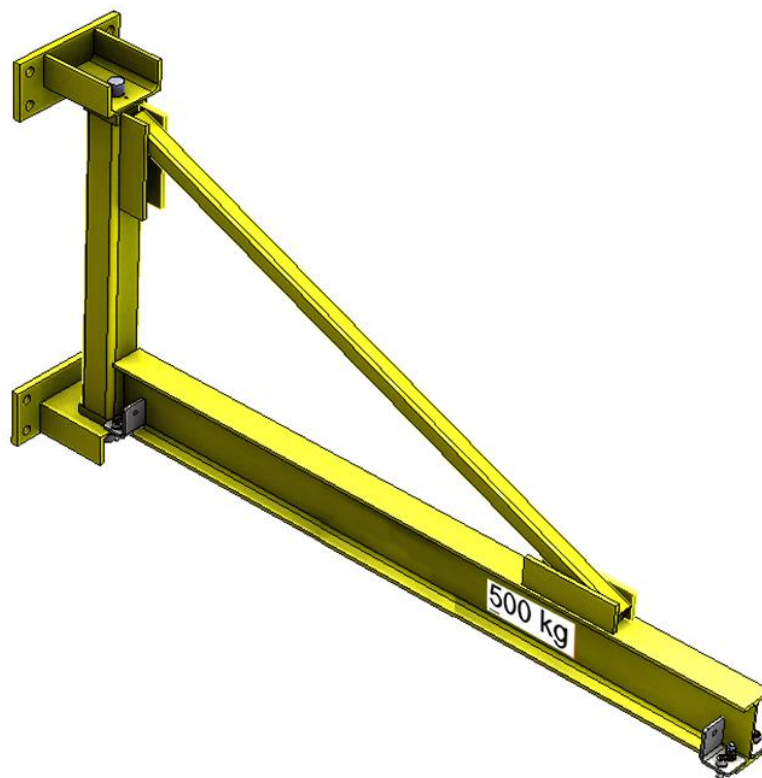
acc. to the accident prevention regulations for "cranes", are attached to the consignment or to the documents.



Installation, Operating and Maintenance Instructions

Wall-mounted Jib Crane

340/15



 **NOTICE!**

The installation or mounting instructions for incomplete machines you'll find in chapter "Installation".

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1	Information	3
2	Safety	3
2.1	Warning notice and symbols.....	3
2.2	Duty of care of the owner.....	3
2.3	Requirements for the operating personnel	4
2.4	Appropriate use	4
2.5	Basic safety measures	5
3	Transport and Storage	6
3.1	Transport.....	6
3.2	Safety device for transport	6
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12	Inspection.....	10

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12.2	Inspection intervals.....	10
13	Service.....	10
13.1	Slewing bracket	10
13.2	Lubricant - Selection	10
13.3	Lubricant for food industry – Selection (as option*).....	10
14	Trouble	11
15	Remedy	11
16	Decommissioning	11
16.1	Temporary decommissioning	11
16.2	Final decommissioning/disposal.....	11
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1 Information

The products meet European Union requirements, in particular the validated EU Machine Directive.

The entire company works acc. to a certified quality assurance system as per ISO 9001.

The production of components at our work is subject to strict, intermediate checks.


After assembly, each product is subject to a final test with overload.

For the operation of hoists, the national accident prevention regulations apply in Germany, amongst others.

The stated performance of the devices and meeting any warranty claims require adherence to all instructions in this manual.

Before delivery, all products are packed properly. Check the goods after receipt for any damage caused during transport. Report any damage immediately to the forwarding agent.





This manual allows a safe and efficiently use of equipment. Images of this manual are for a principle understanding and can be different from the real design.

 NOTICE!
We refer to the prescribed equipment tests before initial start-up, before putting back into operation and the regular periodic inspections. In other countries any additional national regulations must be observed.

2 Safety

2.1 Warning notice and symbols

Warnings and notice are shown as follows in these instructions:

 DANGER!	This means that there is a high risk that leads, if it is not avoided, to death or severe injury.
 WARNING!	This means that there is a risk that could lead, if it is not avoided, to death or severe injury.
 CAUTION!	This means that there is little risk that could lead, if it is not avoided, to slight injury or damage to the device or its surrounding.
 NOTICE!	Gives advice for use and other useful information.



Danger from electricity.



Danger from explosive area.

2.2 Duty of care of the owner

 DANGER!
--

Failure to follow the instructions of this manual can lead to unpredictable hazards.
For any resulting damage or personal injury, HADEF assumes no liability.

The unit was designed and built following a risk analysis and careful selection of the harmonized standards that are to be complied with, as well as other technical specifications. It therefore represents state-of-the-art technology and provides the highest degree of safety.

Our delivery includes the hoist supplied beginning at its suspension and ending at the load hook and if supplied with control, the control line/hose that leads to the hoist. Further operating material, tools, load attaching devices as well as main energy supply lines must be assembled according to the valid rules and regulations. For explosion-proof equipment, all these parts must be approved for use in area prone to explosion, or they must be suitable for use in area prone to explosion. The owner is responsible for this.

However, in everyday operation this degree of safety can only be achieved if all measures required are taken. It falls within the duty of care of the owner/user of the devices to plan these measures and to check that they are being complied with.

Complete the operating and installation instructions by any instructions (regarding supervision or notifications) that are important for the special kind of use of the equipment, i.e. regarding organization of work, work flow and human resources.

In particular, the owner/user must ensure that:

- The unit is only used appropriately.
- The device is only operated in a fault-free, fully functional condition, and the safety components, in particular, are checked regularly to ensure that it is functioning properly.
- The required personal protective equipment for the operators, service and repair personnel is available and is used.
- The operating instructions are always available at the location where the equipment is used and that they are legible and complete.
- The unit is only operated, serviced and repaired by qualified and authorized personnel.
- This personnel is regularly trained in all applicable matters regarding safety at work and environmental protection, and that they are familiar with the operating manual and, in particular, the safety instructions it contains.
- Any safety and warning signs on the devices are not removed and remain legible.
- customers equipment at site must comply with currently applicable ATEX-regulations

WARNING!

It is not allowed to make constructive changes of the equipment!

2.3 Requirements for the operating personnel

The units may only be operated by qualified persons that are appropriately trained and that are familiar with it. They must have their employer's authorization for operation of the units.

Before starting work, the operating personnel must have read the operating and installation instructions, especially the chapter "Safety Instructions".

This is especially important for operating personnel that rarely uses the equipment, i.e. for installation or maintenance work.

DANGER!


In order to avoid severe injury, please pay attention to the following when using the equipment:

- Use protective clothes/equipment.
- Do not wear long hair hanging down open.
- Do not wear rings or other jewelry.
- Do not wear clothes that are too big/wide.
- Do not reach into ropes, chains, drive parts or other moving parts with your hands

2.4 Appropriate use

The permitted safe working load of the devices must not be exceeded! An exception can be made during the load test before initial operation, carried out by a licensed qualified person.

- Defective devices and load suspension devices must not be used until they have been repaired! Only original spare parts must be used. Non-compliance will result in any warranty claims becoming void.
- Liability and warranty will become void if unauthorized modifications of the units are made by the user!
- The permissible ambient temperature when operating the devices:

Type of drive	Device classification for	
	not explosive atmosphere	Explosive atmosphere according to  ATEX ^{)*} **
Manually driven	-20°C/+50°C	-20°C/+40°C
Motor driven	-20°C/+40°C	-20°C/+40°C

) * At an atmospheric pressure range from 0.8bar to 1.1bar and an oxygen content of approx. 21%

) ** Devices of this category have been specially modified and labeled by the manufacturer

DANGER!

The permissible ambient temperature must not be exceeded!

A manually slewing of jib.

Jib range of wall mounted cranes 180° when mounted at the wall.

Jib range of jib cranes 270°.

The cranes are adequate for using with manually and electrical hoisting units up to the maximum rated load.

NOTICE!

If the units are not used appropriately, it is not possible to ensure safe operation.

The owner and operator have sole liability for all personal injury and damage to property arising from inappropriate use.

DANGER!

In particular, use is not permitted:

- for tearing loose fixed loads, dragging of loads as well as diagonal pulling
- for pulling against a fixed point without additional safety and/or measuring equipment against exceeding the nominal load
- in potentially explosive atmospheres, unless the equipment has been modified for this purpose and this is shown on special type plates it carries for this purpose.
- in reactor containments
- for transporting persons
- for holding lifted loads
- for scenic use
- when persons are under suspended loads

2.5 Basic safety measures

- Observe installation-, operation and maintenance instruction.
- Take notice of caution notes at units and in the manual
- Observe safety distances.
- Take care for a free view on the load.
- Only use the hoists appropriately.
- The equipment is to be used exclusively for movement of goods. Under no circumstances my persons be moved.
- Never load the devices beyond their working load limit.
- Pay attention to the accident prevention regulations (UVV).
- Should the hoist be used outside of Germany, please pay attention to the national regulations that apply.
- Supporting structures and load-attached devices used in conjunction with this equipment must provide an adequate safety factor to handle the rated load plus the weight of the equipment. In case of doubt, consult a structural engineer.

- If the equipment has not been used for a period of time, carry out visual checks of all main components such as chains, load hooks etc. and replace any damaged parts with new, original spare parts before putting the equipment back into operation!
- Do not use a hoist that is defective, pay attention to any abnormal noise it makes during operation.
- Stop working immediately in case of disturbances and remedy failures.
- Any damage and faults must be reported to a responsible supervisor immediately.
- If the unit is put into motion, any persons in the immediate vicinity must be informed by calling to them!
- Please pay attention to the regulations for load carrying devices UVV for both positive and non-positive methods of attaching loads.
- The lifting tackle or the load must be securely attached to the hook and be seated at the bottom of the hook.
- The safety catch of hooks must be closed.
- When charged, the housing may not be in contact somewhere.
- Observe separate installation-, operation and maintenance instruction of hoists.
- Please consider oscillation of the load and stopping distance.
- Make sure that the device stands stable.

3 Transport and Storage

CAUTION!

Transport may only be done by qualified personnel. No liability for any damage resulting from improper transport or improper storage.

3.1 Transport

The devices are checked and if so adequately packed before delivery.

- Do not throw or drop the equipment.
- Use adequate means of transport.

Transport and means of transport must be suitable for the local conditions.

3.2 Safety device for transport

NOTICE!

Should a safety device for transport exist, please remove it before commissioning.

3.3 Storage

- Store the equipment at a clean and dry place.
- Protect the equipment against dirt, humidity and damage by an appropriate cover.
- Protect hooks, wire ropes, chains and brakes against corrosion.

4 Description

4.1 Areas of application

The devices must be as far as possible installed in a covered room.

If they are used in the open, protect the units against the effects of weather such as rain, hail, snow, direct sunshine, dust, etc. - we recommend to use a cover in parking position. If the device is set up in a continuously humid environment with strong temperature fluctuations, the correct functionings are endangered by the forming of condensation.

NOTICE!

Use only in the intended atmosphere with a humidity of up to 100%, but not under water!

DANGER!

In particular, use is not permitted:

- for tearing loose fixed loads, dragging of loads as well as diagonal pulling
- for pulling against a fixed point without additional safety and/or measuring equipment against exceeding the nominal load
- in potentially explosive atmospheres, unless the equipment has been modified for this purpose and this is shown on special type plates it carries for this purpose.
- in reactor containments
- for transporting persons
- for holding lifted loads
- for scenic use
- when persons are under suspended loads

4.2 Design

HADEF Wall-mounted jib cranes are designed to EN 13001 HC2/S1.

Type 340/15



Illustration 1

4.3 Function description

Direction of movement: manually slewing

4.4 Important components

- Jib
Profile steel beam, with ball bearings
- Bracket
Profile steel
- Embracing bracket – as option
For installation on to columns and beams
- Fixing device – as option
For locking the jib
- Slewing end stops – as option
Adjustable slewing end stops
- Adjustable locking disc (optional)

For locking the jib in various positions.

Depending on the design of the wall-mounted jib crane, the locking disc can be mounted on the upper or lower mounting bracket.



Illustration 2

5 Technical data

Technical data depend on the order. They are shown in the order confirmation, in the approval drawing or in the test book.

6 Installation

Assembly depends on the local environment. The crane must be assembled stress-free. The runway must be perfect.

Operating regulations for cranes in accordance with the validated accident prevention regulations

An end stop is provided at the end of jib.

Generally, additional lifting gear (e.g. fork lift, lifting platforms) will be required for the assembly. These must take the weight of the devices safely.

6.1 Wall fastening

- prepare fixing holes in the wall
- put the wall bracket (1) onto the wall
- Fix it with screws, discs and nuts (2) (on site)
- Put through axle (4)
- Adjust with water-level
- Tighten screws (2)
- Remove axle (4) again
- Push the jib with ball bearings (3) into the wall bracket
- Put through the axle (4) from the bottom or from the top again.
- Protect with pin lock (5) and screw (6)
- Check eventually existing end stops.

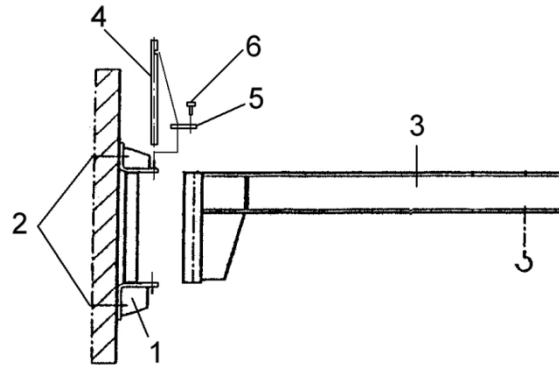


Illustration 3

For mounting of hoist unit and power supply see separate instruction.

6.2 Installation – Adjustable locking disc

- Mount the stop brackets (3) on the locking disc (2) at desired position.
- Mount screws, nuts and castle nuts M12
- Swivel jib to check position.
- Tighten screws firmly.
- Check screw connection!

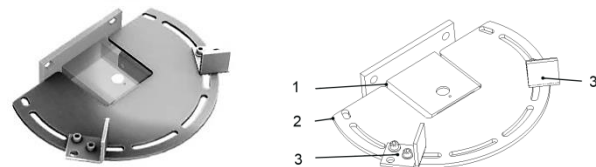


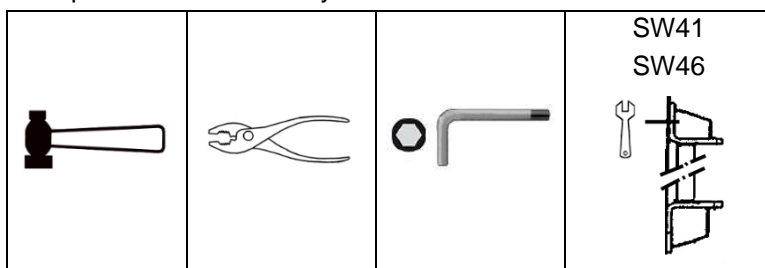
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NOTICE!

If the locking disc is to be mounted on an existing wall-mounted jib crane, the corresponding holes must be drilled for the mounting on the opposite side.

6.3 Tools

No special tools necessary.



7 Control

Only people that are familiar with the operation of the lifting devices and cranes may be entrusted with their operation. They must be authorized by the employer for the operation of the equipment. The employer must ensure that the operating instructions are available near the equipment and that they are accessible for the operating personnel.

slewing by hand
 depended of mounting height, at load or jib

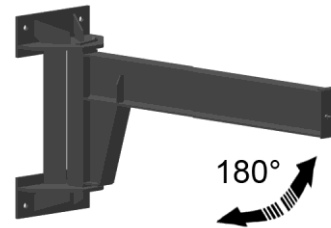


Illustration5

8 Commissioning

8.1 General

The operator of the unit is responsible for the entire system.

According to the Ordinance on Industrial Safety and Health, a hazard analysis must be carried out by the operator.

Observe the respective national standards, regulations and directives of the responsible bodies at the place of operation.

NOTICE!

Hoists up to 1000 kg capacity and without motor-driven trolleys of hoisting unit must be tested by a “qualified person” before putting into operation for the first time.

Hoists of 1000 kg capacity and up or with more than one motor-driven hoist movement; i.e. lifting and trolley movement, must be tested by a “licensed qualified person” before putting in operation.

An exception is “hoists ready for operation” acc. validated national regulations with EU-declaration of conformity.

Definition “qualified person” (former expert)

A “qualified person” has learned, due to occupational training and experience and the job that the person has done, the skills needed to tests the material for one’s work.

Definition “licensed qualified person” (former approved expert)

A “licensed qualified person” has, due through special occupational training, knowledge about testing of the material for one’s work and knows the national accident prevention regulations and other prescriptions and technical regulations. This person must test the material for one’s work regularly with regard to design and kind of use. The license will be given to qualified person be the approved supervision authorities (ZÜS).

9 Safety check

Before putting into service initially or when putting back into service, it must be checked whether:

- All fastening screws (if existent), socket pins, flap socket and safety devices are tightened and secured.

10 Functional test

10.1 Checks before initial start-up

Design

- Check all screws and safety connections.

10.2 Functional test

Function – crane slewing unit

- Correct slewing of crane jib
- Correct position of end stops

11 Maintenance

11.1 General

All monitoring, servicing and maintenance operations are to ensure correct functioning of the equipment; they must be effected with utmost care.

- Only “qualified persons” may do this work.
- Servicing and maintenance work must only be done when the hoist is not loaded.
- Records must be kept of all test results and measures taken.

11.2 Monitoring

The monitoring and servicing intervals stated are valid for operation under normal conditions and single-shift operation. In case of severe operating conditions (e.g. frequent operation with full load) or special environmental conditions (e.g., heat, dust, etc.), the intervals must be shortened correspondingly

12 Inspection

12.1 Periodic checks



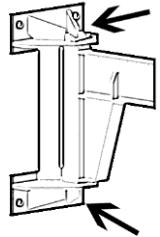
Independently from the regulations of the individual countries, lifting devices must be checked at least yearly by a qualified person or licensed qualified person regarding its functional safety.

12.2 Inspection intervals

	at commissioning	Inspection all 3 month	Inspection all 12 month
Screw connections	X		X
Check socket pins and plugs	X		
End stops	X	X	
Inspection by an expert (periodic inspection)			X

13 Service

13.1 Slewing bracket

Use		Recommendation		Intervals
Bearings		FUCHS RENOLIT FEP2	0,5 kg	12 month if bigger pollution grease all 3 month

13.2 Lubricant - Selection

FUCHS	SHELL	ESSO	MOBIL	TOTAL	CASTROL	KLÜBER
Renolit FEP 2	Alvania EP 2	Unirex EP 2	Mobilux EP 2	MULTIS EP2	--	--
Stabylan 5006	--	--	--	--	Optimol Viscoleb 1500	Klüberoil 4UH 1-1500
--	--	--	--	--	--	Wolfracoat 99113
Chain lubricant OKS 451						

13.3 Lubricant for food industry – Selection (as option*)

	SHELL	MOBIL	CASTROL	KLÜBER
Gearing	FM Grease HD2	Mobilgrease FM 222	--	Klüberoil 4UH 1-1500 N
Load chain	--	Lubricant FM 100	Optimol Viscoleb 1500	--
Load hook; Pulleys Gear rim; Drive pinion	FM Grease HD2	Mobilgrease FM 222	--	--

* must be mentioned by order

14 Trouble

Please pay attention to the following in case of problems:

- Troubles with the equipment must only be repaired by qualified personnel.
- Secure the unit against unintended operation start.
- Put up a warning note indicating that the unit is not to be used.
- Secure the working area of moving parts of the unit.
- Please read the chapter "Safety instructions".

Notes on the repair of faults are found in the following table.

For the repair of failures please contact our service department.

CAUTION!

Trouble caused by wear or damage to parts such as wire ropes, chains, chain wheels, axes, bearings, brake parts, etc., must be remedied by replacing the parts with original spare parts.

15 Remedy

Problem	Cause	Remedy
Jib is hardly to slew	Bearings inhibited by overload	Maintain – change bearings
Jib - deformed	Overloaded	Check jib and bracket – if so, change it

16 Decommissioning

WARNING!

It is essential that the following points are observed in order to prevent damage to the equipment or critical injury when the device is being decommissioned:

It is mandatory that all steps for decommissioning the machine are carried out in the indicated sequence:

- First secure the working area for decommissioning, leaving plenty of space.
- Read the chapter "Safety instructions".
- Disassembly is carried out in reverse order to the assembly.
- Please make sure that all operating material is disposed of in accordance with environmental regulations.

16.1 Temporary decommissioning

- Measures are as above.
- Also read the chapter "Transport and storage".

16.2 Final decommissioning/disposal

- Measures are as above.
- After disassembly, ensure that the disposal of the equipment and any materials it contains is carried out in accordance with environmental regulations.

17 Additional documents

17.1 Operating instructions for cranes

acc. to the accident prevention regulations for "cranes", are attached to the consignment or to the documents.

GB



Installation,- Operating and Maintenance Instructions

HADEF Jib Crane

Type 360/01



HADEF

 **NOTICE!**

The installation or mounting instructions for incomplete machines you'll find in chapter "Installation"

© by Heinrich de Fries GmbH

Heinrich de Fries GmbH, Gauss Str. 20, D-40235 Düsseldorf

Heinrich De Fries GmbH will be named HADEF in the following text.

Original operating- and maintenance instructions in German language.

Translation in other languages is made of the German original.

A copy may be requested in writing or is available for download on www.hadef.com

Subject to changes.

Table of Contents

1	Information	3
2	Safety	3
2.1	Warning notice and symbols.....	3
2.2	Duty of care of the owner.....	4
2.3	Requirements for the operating personnel	4
2.4	Appropriate use	5
2.5	Basic safety measures	5
3	Transport and Storage	6
3.1	Transport.....	6
3.2	Safety device for transport	6
3.3	Storage	6
4	Description	6
4.1	Areas of application	6
4.2	Design.....	7
4.3	Function description	7
4.4	Important components.....	7
5	Technical data	7
6	Installation.....	7
6.1	Basement.....	8
6.2	Installation of crane.....	8
6.3	Tools	8
7	Operation.....	8
8	Commissioning.....	9
8.1	General	9
9	Safety check.....	9
10	Functional test	9
10.1	Checks before initial start-up	9
10.2	Functional test	9
11	Maintenance	10
11.1	General	10

11.2 **Monitoring** 10

12 Inspection 10

12.1 **Periodic checks** 10

12.2 **Inspection intervals**..... 10

13 Service..... 11

13.1 **Slewing bracket** 11

13.2 **Lubricant - Selection** 11

13.3 **Lubricant for food industry – Selection (as option*)**..... 11

14 Trouble 11

15 Remedy 11

16 Decommissioning 12

16.1 **Temporary decommissioning** 12

16.2 **Final decommissioning/disposal**..... 12

17 Additional documents..... 12

17.1 **Operating instructions for cranes**..... 12

1 Information

The products meet European Union requirements, in particular the validated EU Machine Directive.
 The entire company works acc. to a certified quality assurance system as per ISO 9001.
 The production of components at our work is subject to strict, intermediate checks.
 After assembly, each product is subject to a final test with overload.
 For the operation of hoists, the national accident prevention regulations apply in Germany, amongst others.
 The stated performance of the devices and meeting any warranty claims require adherence to all instructions in this manual.
 Before delivery, all products are packed properly. Check the goods after receipt for any damage caused during transport. Report any damage immediately to the forwarding agent.
 This manual allows a safe and efficiently use of equipment. Images of this manual are for a principle understanding and can be different from the real design.




 **NOTICE!**


We refer to the prescribed equipment tests before initial start-up, before putting back into operation and the regular periodic inspections.
 In other countries any additional national regulations must be observed.

2 Safety

2.1 Warning notice and symbols

Warnings and notice are shown as follows in these instructions:

 DANGER!	This means that there is a high risk that leads, if it is not avoided, to death or severe injury.
 WARNING!	This means that there is a risk that could lead, if it is not avoided, to death or severe injury.
 CAUTION!	This means that there is little risk that could lead, if it is not avoided, to slight injury or damage to the device or its surrounding.

 **NOTICE!** Gives advice for use and other useful information.



Danger from electricity.



Danger from explosive area.

2.2 Duty of care of the owner



DANGER!

Failure to follow the instructions of this manual can lead to unpredictable hazards.

For any resulting damage or personal injury, HADEF assumes no liability.

The unit was designed and built following a risk analysis and careful selection of the harmonized standards that are to be complied with, as well as other technical specifications. It therefore represents state-of-the-art technology and provides the highest degree of safety.

Our delivery includes the hoist supplied beginning at its suspension and ending at the load hook and if supplied with control, the control line/hose that leads to the hoist. Further operating material, tools, load attaching devices as well as main energy supply lines must be assembled according to the valid rules and regulations. For explosion-proof equipment, all these parts must be approved for use in area prone to explosion, or they must be suitable for use in area prone to explosion. The owner is responsible for this.

However, in everyday operation this degree of safety can only be achieved if all measures required are taken. It falls within the duty of care of the owner/user of the devices to plan these measures and to check that they are being complied with.

Complete the operating and installation instructions by any instructions (regarding supervision or notifications) that are important for the special kind of use of the equipment, i.e. regarding organization of work, work flow and human resources.

In particular, the owner/user must ensure that:

- The unit is only used appropriately.
- The device is only operated in a fault-free, fully functional condition, and the safety components, in particular, are checked regularly to ensure that it is functioning properly.
- The required personal protective equipment for the operators, service and repair personnel is available and is used.
- The operating instructions are always available at the location where the equipment is used and that they are legible and complete.
- The unit is only operated, serviced and repaired by qualified and authorized personnel.
- This personnel is regularly trained in all applicable matters regarding safety at work and environmental protection, and that they are familiar with the operating manual and, in particular, the safety instructions it contains.
- Any safety and warning signs on the devices are not removed and remain legible.
- Devices for use in area prone to explosion must (from customer's side) be earthed with a shunting resistor of $< 10^6 \Omega$ against earth.



WARNING!

It is not allowed to make constructive changes of the equipment!

2.3 Requirements for the operating personnel

The units may only be operated by qualified persons that are appropriately trained and that are familiar with it. They must have their employer's authorization for operation of the units.

Before starting work, the operating personnel must have read the operating and installation instructions, especially the chapter "Safety Instructions".

This is especially important for operating personnel that rarely uses the equipment, i.e. for installation or maintenance work.

**DANGER!**

In order to avoid severe injury, please pay attention to the following when using the equipment:

- Use protective clothes/equipment.
- Do not wear long hair hanging down open.
- Do not wear rings or other jewelry.
- Do not wear clothes that are too big/wide.

2.4 Appropriate use

The permitted safe working load of the devices must not be exceeded! An exception can be made during the load test before initial operation, carried out by a licensed qualified person.

- The permissible ambient temperature during operation of manual driven devices is -20°C / $+50^{\circ}\text{C}$ and at all power driven devices -20°C / $+40^{\circ}\text{C}$!
- Defective devices and load suspension devices must not be used until they have been repaired! Only original spare parts must be used. Non-compliance will result in any warranty claims becoming void.
- Liability and warranty will become void if unauthorized modifications of the units are made by the user!

A manually slewing of jib.

Jib range of wall mounted cranes 180° when mounted at the wall.

Jib range of jib cranes 270° .

The cranes are adequate for using with manually and electrical hoisting units.

**NOTICE!**

If the units are not used appropriately, it is not possible to ensure safe operation.

The owner and operator have sole liability for all personal injury and damage to property arising from inappropriate use.

**DANGER!**

It is not allowed:

- pulling loose of stuck loads, dragging of loads and inclined pulling is not allowed.
- in explosive atmosphere, except the unit is especially modified for it and marked by an indication label
- In reactor containment vessels.
- to transport people
- The device is not suitable for use on stages and in studios
- persons must not stand under a suspended load

2.5 Basic safety measures

- Observe installation-, operation and maintenance instruction.
- Take notice of caution notes at units and in the manual
- Observe safety distances.
- Take care for a free view on the load.
- Only use the hoists appropriately.
- The equipment is to be used exclusively for movement of goods. Under no circumstances my persons be moved.
- Never load the devices beyond their working load limit.
- Pay attention to the accident prevention regulations (UVV).
- Should the hoist be used outside of Germany, please pay attention to the national regulations that apply.
- Supporting structures and load-attached devices used in conjunction with this equipment must provide an adequate safety factor to handle the rated load plus the weight of the equipment. In case of doubt, consult a structural engineer.

- If the equipment has not been used for a period of time, carry out visual checks of all main components such as chains, load hooks etc. and replace any damaged parts with new, original spare parts before putting the equipment back into operation!
- Do not use a hoist that is defective, pay attention to any abnormal noise it makes during operation.
- Stop working immediately in case of disturbances and remedy failures.
- Any damage and faults must be reported to a responsible supervisor immediately.
- If the unit is put into motion, any persons in the immediate vicinity must be informed by calling to them!
- Please pay attention to the regulations for load carrying devices UVV for both positive and non-positive methods of attaching loads.
- The lifting tackle or the load must be securely attached to the hook and be seated at the bottom of the hook.
- The safety catch of hooks must be closed.
- When charged, the housing may not be in contact somewhere.
- Observe separate installation-, operation and maintenance instruction of hoists.
- Please consider oscillation of the load and stopping distance.
- Make sure that the device stands stable.

3 Transport and Storage

CAUTION!

Transport may only be done by qualified personnel. No liability for any damage resulting from improper transport or improper storage.

3.1 Transport

The devices are checked and if so adequately packed before delivery.

- Do not throw or drop the equipment.
- Use adequate means of transport.

Transport and means of transport must be suitable for the local conditions.

3.2 Safety device for transport

NOTICE!

Should a safety device for transport exist, please remove it before commissioning.

3.3 Storage

- Store the equipment at a clean and dry place.
- Protect the equipment against dirt, humidity and damage by an appropriate cover.
- Protect hooks, wire ropes, chains and brakes against corrosion.

4 Description

4.1 Areas of application

The devices must be as far as possible installed in a covered room.

If they are used in the open, protect the units against the effects of weather such as rain, hail, snow, direct sunshine, dust, etc. - we recommend to use a cover in parking position. If the device is set up in a continuously humid environment with strong temperature fluctuations, the correct functionings are endangered by the forming of condensation.

Ambient temperature -20°C up to +50°C. Power-operated units -20 up to +40°C. Humidity 100 % or less but not under water

**DANGER!**

It is not permitted to use the unit in an area at risk from explosion!

4.2 Design

HADEF Jib cranes are designed to DIN 15018 H2/B2 as following versions:

Type 360/01

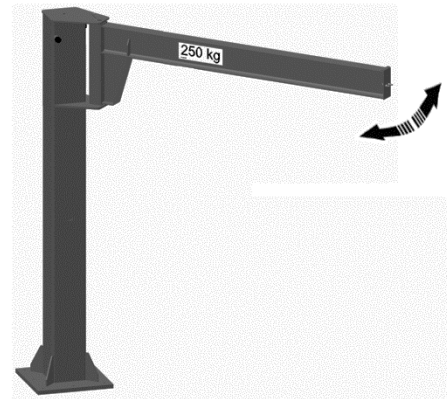


Illustration 1

4.3 Function description

Direction of movement: manually slewing

4.4 Important components

- Jib
Profile steel beam with ball bearings
- Column
Hollow profile steel
- Anchor bolts and former plate - optionally
For exactly positioning of boreholes
- Fixing device – optionally
For fixing the jib
- Jib end stops – optionally
Adjustable jib end stops

5 Technical data

Technical data depend on the order. They are shown in the order confirmation, in the approval drawing or in the test book.

6 Installation

Assembly depends on the local environment. The crane must be assembled stress-free. The runway must be perfect.

Operating regulations for cranes in accordance with the validated accident prevention regulations

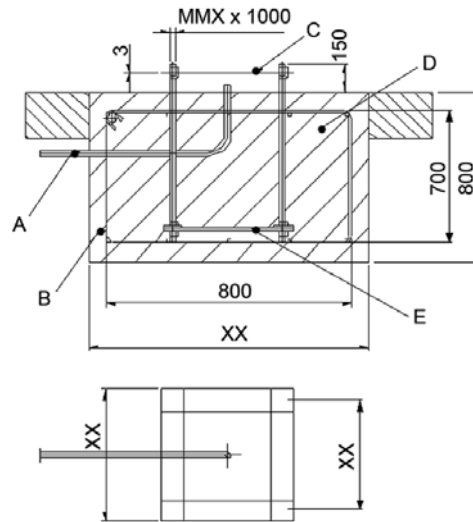
An end stop is provided at the end of jib.

Generally, additional lifting gear (e.g. fork lift, lifting platforms) will be required for the assembly. These must take the weight of the devices safely.

6.1 Basement

- A Cable pipe 1", on site
- B Concrete steel
- C Former plate
- D Concrete
- E Anchor

Basement must be effected acc. adjoined sketch when delivery included anchor bolts and former plate.



 **NOTICE!**

Mounting of crane primal after hardening of concrete.

Illustration 2

6.2 Installation of crane

- arrange column (1) at the right position
- distance between basement surface (2) and crane fixing plate (3) must be 50 mm
- install jib axle (4)
- adjust the jib (1) with a water-level at the axle (4) and adjust and fix it with nuts (5)
- fill the gap between basement (2) and plate (3) with mortar Class III
- for mounting the jib (6) it's necessary to disassemble the axle (4) again
- put the jib (6) between the fishplates of column (1)
- install axle (4) again
- Check all crew connections

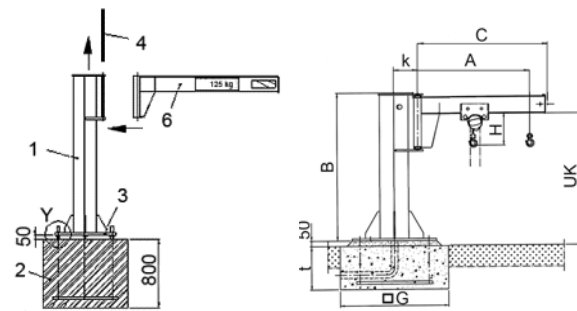


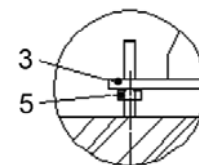
Illustration 3

 **NOTE!**

No loading before hardening of mortar

Consider special instruction for installation of hoist and power supply.

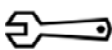
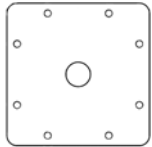


Illustration 4



Detail Y

6.3 Tools

No special tools necessary.

	SW24 SW30 SW46 SW50	
		
		

7 Operation

Only people that are familiar with the operation of the lifting devices and cranes may be entrusted with their operation. They must be authorized by the employer for the operation of the equipment. The employer must ensure that the operating instructions are available near the equipment and that they are accessible for the operating personnel.

manually slewing
acc. to headroom push at the load or at the jib

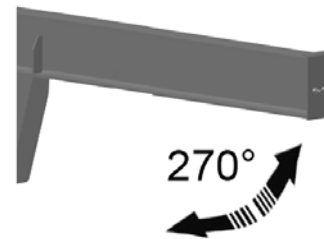


Illustration 5

8 Commissioning

8.1 General

Should the unit be used in Germany:

Please observe the validated, national accident prevention regulations.

For other countries:

Inspections as above. Please observe the national rules and regulations and the instructions in this manual!

NOTICE!

Hoists up to 1000 kg capacity and without motor-driven trolleys of hoisting unit must be tested by a “qualified person” before putting into operation for the first time.

Hoists of 1000 kg capacity and up or with more than one motor-driven hoist movement; i.e. lifting and trolley movement, must be tested by a “licensed qualified person” before putting in operation.

An exception is “hoists ready for operation” acc. validated national regulations with EU-declaration of conformity.

Definition “qualified person” (former expert)

A “qualified person” has learned, due to occupational training and experience and the job that the person has done, the skills needed to tests the material for one’s work.

Definition “licensed qualified person” (former approved expert)

A “licensed qualified person” has, due through special occupational training, knowledge about testing of the material for one’s work and knows the national accident prevention regulations and other prescriptions and technical regulations. This person must test the material for one’s work regularly with regard to design and kind of use. The license will be given to qualified person be the approved supervision authorities (ZÜS).

9 Safety check

Before putting into service initially or when putting back into service, it must be checked whether:

- All fastening screws (if existent), socket pins, flap socket and safety devices are tightened and secured.

10 Functional test

10.1 Checks before initial start-up

Design

- Check all screws and safety connections.

10.2 Functional test

Function – crane slewing unit

- Correct slewing of crane jib
- Correct position of end stops

11 Maintenance

11.1 General

All monitoring, servicing and maintenance operations are to ensure correct functioning of the equipment; they must be effected with utmost care.

- Only “qualified persons” may do this work.
- Servicing and maintenance work must only be done when the hoist is not loaded.
- Records must be kept of all test results and measures taken.

11.2 Monitoring

The monitoring and servicing intervals stated are valid for operation under normal conditions and single-shift operation. In case of severe operating conditions (e.g. frequent operation with full load) or special environmental conditions (e.g., heat, dust, etc.), the intervals must be shortened correspondingly

12 Inspection

12.1 Periodic checks



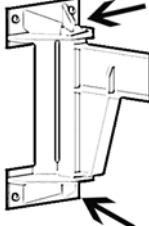
Independently from the regulations of the individual countries, lifting devices must be checked at least yearly by a qualified person or licensed qualified person regarding its functional safety.

12.2 Inspection intervals

	at commissioning	Inspection all 3 month	Inspection all 12 month
Screw connections	X		X
Check socket pins and plugs	X		
End stops	X	X	
Inspection by an expert (periodic inspection)			X

13 Service

13.1 Slewing bracket

Use		Recommendation		Intervals
Bearings		FUCHS RENOLIT FEP2	0,5 kg	12 month if bigger pollution grease all 3 month

13.2 Lubricant - Selection

FUCHS	SHELL	ESSO	MOBIL	TOTAL	CASTROL	KLÜBER
Renolit FEP 2	Alvania EP 2	Unirex EP 2	Mobilux EP 2	MULTIS EP2	--	--
Stabylan 5006	--	--	--	--	Optimol Viscoleb 1500	Klüberoil 4UH 1-1500
--	--	--	--	--	--	Wolfracoat 99113
Chain lubricant OKS 451						

13.3 Lubricant for food industry – Selection (as option*)

	SHELL	MOBIL	CASTROL	KLÜBER
Gearing	FM Grease HD2	Mobilgrease FM 222	--	Klüberoil 4UH 1-1500 N
Load chain	--	Lubricant FM 100	Optimol Viscoleb 1500	--
Load hook; Pulleys Gear rim; Drive pinion	FM Grease HD2	Mobilgrease FM 222	--	--

* must be mentioned by order

14 Trouble

Please pay attention to the following in case of problems:

- Troubles with the equipment must only be repaired by qualified personnel.
- Secure the unit against unintended operation start.
- Put up a warning note indicating that the unit is not to be used.
- Secure the working area of moving parts of the unit.
- Please read the chapter "Safety instructions".

Notes on the repair of faults are found in the following table.

For the repair of failures please contact our service department.



CAUTION!

Trouble caused by wear or damage to parts such as wire ropes, chains, chain wheels, axes, bearings, brake parts, etc., must be remedied by replacing the parts with original spare parts.

15 Remedy

Problem	Cause	Remedy
Jib is hardly to slew	Bearings inhibited by overload	Maintain – change bearings
Jib - deformed	Overloaded	Check jib and bracket – if so, change it

16 Decommissioning



WARNING!

It is essential that the following points are observed in order to prevent damage to the equipment or critical injury when the device is being decommissioned:

It is mandatory that all steps for decommissioning the machine are carried out in the indicated sequence:

- First secure the working area for decommissioning, leaving plenty of space.
- Read the chapter "Safety instructions".
- Disassembly is carried out in reverse order to the assembly.
- Please make sure that all operating material is disposed of in accordance with environmental regulations.

16.1 Temporary decommissioning

- Measures are as above.
- Also read the chapter "Transport and storage".

16.2 Final decommissioning/disposal

- Measures are as above.
- After disassembly, ensure that the disposal of the equipment and any materials it contains is carried out in accordance with environmental regulations.

17 Additional documents

17.1 Operating instructions for cranes

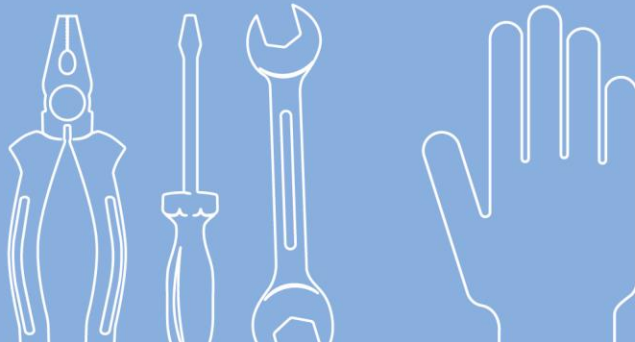
acc. to the accident prevention regulations for "cranes", are attached to the consignment or to the documents.



Installation, Operating and Maintenance Instructions

Jib Crane

370/15



 **NOTICE!**

The installation or mounting instructions for incomplete machines you'll find in chapter "Installation".

© by Heinrich de Fries GmbH

Heinrich de Fries GmbH, Gauss Str. 20, D-40235 Düsseldorf

Heinrich De Fries GmbH will be named HADEF in the following text.

Original operating- and maintenance instructions in German language.

Translation in other languages is made of the German original.

A copy may be requested in writing or is available for download on www.hadef.com

Subject to changes.

Table of Contents

1	Information	3
2	Safety	3
2.1	Warning notice and symbols.....	3
2.2	Duty of care of the owner.....	4
2.3	Requirements for the operating personnel	4
2.4	Appropriate use	5
2.5	Basic safety measures	5
3	Transport and Storage	6
3.1	Transport.....	6
3.2	Safety device for transport	6
3.3	Storage	6
4	Description	6
4.1	Areas of application	6
4.2	Design.....	7
4.3	Function description	7
4.4	Important components.....	7
5	Technical data.....	7
6	Installation.....	7
6.1	Basement.....	8
6.2	Installation of crane.....	8
6.3	Tools	8
7	Control	8
8	Commissioning.....	9
8.1	General	9
9	Safety check.....	9
10	Functional test	9
10.1	Checks before initial start-up	9
10.2	Functional test	9
11	Maintenance	9
11.1	General	9
11.2	Monitoring	10

12	Inspection	10
12.1	Periodic checks	10
12.2	Inspection intervals.....	10
13	Service.....	10
13.1	Slewing bracket	10
13.2	Lubricant - Selection	10
13.3	Lubricant for food industry – Selection (as option*).....	10
14	Trouble	10
15	Remedy	11
16	Decommissioning	11
16.1	Temporary decommissioning	11
16.2	Final decommissioning/disposal.....	11
17	Additional documents.....	11
17.1	Operating instructions for cranes.....	11

1 Information

The products meet European Union requirements, in particular the validated EU Machine Directive.

The entire company works acc. to a certified quality assurance system as per ISO 9001.

The production of components at our work is subject to strict, intermediate checks.

After assembly, each product is subject to a final test with overload.

For the operation of hoists, the national accident prevention regulations apply in Germany, amongst others.

The stated performance of the devices and meeting any warranty claims require adherence to all instructions in this manual.

Before delivery, all products are packed properly. Check the goods after receipt for any damage caused during transport. Report any damage immediately to the forwarding agent.

This manual allows a safe and efficient use of equipment. Images of this manual are for a principle understanding and can be different from the real design.

NOTICE!





We refer to the prescribed equipment tests before initial start-up, before putting back into operation and the regular periodic inspections.

In other countries any additional national regulations must be observed.

2 Safety

2.1 Warning notice and symbols

Warnings and notice are shown as follows in these instructions:

 DANGER!	This means that there is a high risk that leads, if it is not avoided, to death or severe injury.
 WARNING!	This means that there is a risk that could lead, if it is not avoided, to death or severe injury.
 CAUTION!	This means that there is little risk that could lead, if it is not avoided, to slight injury or damage to the device or its surrounding.
 NOTICE!	Gives advice for use and other useful information.



Danger from electricity.



Danger from explosive area.

2.2 Duty of care of the owner

DANGER!

Failure to follow the instructions of this manual can lead to unpredictable hazards.

For any resulting damage or personal injury, HADEF assumes no liability.

The unit was designed and built following a risk analysis and careful selection of the harmonized standards that are to be complied with, as well as other technical specifications. It therefore represents state-of-the-art technology and provides the highest degree of safety.

Our delivery includes the hoist supplied beginning at its suspension and ending at the load hook and if supplied with control, the control line/hose that leads to the hoist. Further operating material, tools, load attaching devices as well as main energy supply lines must be assembled according to the valid rules and regulations. For explosion-proof equipment, all these parts must be approved for use in area prone to explosion, or they must be suitable for use in area prone to explosion. The owner is responsible for this.

However, in everyday operation this degree of safety can only be achieved if all measures required are taken. It falls within the duty of care of the owner/user of the devices to plan these measures and to check that they are being complied with.

Complete the operating and installation instructions by any instructions (regarding supervision or notifications) that are important for the special kind of use of the equipment, i.e. regarding organization of work, work flow and human resources.

In particular, the owner/user must ensure that:

- The unit is only used appropriately.
- The device is only operated in a fault-free, fully functional condition, and the safety components, in particular, are checked regularly to ensure that it is functioning properly.
- The required personal protective equipment for the operators, service and repair personnel is available and is used.
- The operating instructions are always available at the location where the equipment is used and that they are legible and complete.
- The unit is only operated, serviced and repaired by qualified and authorized personnel.
- This personnel is regularly trained in all applicable matters regarding safety at work and environmental protection, and that they are familiar with the operating manual and, in particular, the safety instructions it contains.
- Any safety and warning signs on the devices are not removed and remain legible.
- customers equipment at site must comply with currently applicable ATEX-regulations

WARNING!

It is not allowed to make constructive changes of the equipment!

2.3 Requirements for the operating personnel

The units may only be operated by qualified persons that are appropriately trained and that are familiar with it. They must have their employer's authorization for operation of the units.

Before starting work, the operating personnel must have read the operating and installation instructions, especially the chapter "Safety Instructions".

This is especially important for operating personnel that rarely uses the equipment, i.e. for installation or maintenance work.

DANGER!


In order to avoid severe injury, please pay attention to the following when using the equipment:

- Use protective clothes/equipment.
- Do not wear long hair hanging down open.
- Do not wear rings or other jewelry.
- Do not wear clothes that are too big/wide.
- Do not reach into ropes, chains, drive parts or other moving parts with your hands

2.4 Appropriate use

The permitted safe working load of the devices must not be exceeded! An exception can be made during the load test before initial operation, carried out by a licensed qualified person.

- Defective devices and load suspension devices must not be used until they have been repaired! Only original spare parts must be used. Non-compliance will result in any warranty claims becoming void.
- Liability and warranty will become void if unauthorized modifications of the units are made by the user!
- The permissible ambient temperature when operating the devices:

Type of drive	Device classification for	
	not explosive atmosphere	Explosive atmosphere according to  ATEX ^{)*)**}
Manually driven	-20°C/+50°C	-20°C/+40°C
Motor driven	-20°C/+40°C	-20°C/+40°C

) * At an atmospheric pressure range from 0.8bar to 1.1bar and an oxygen content of approx. 21%

) ** Devices of this category have been specially modified and labeled by the manufacturer

DANGER!

The permissible ambient temperature must not be exceeded!

A manually slewing of jib.

Jib range of wall mounted cranes 180° when mounted at the wall.

Jib range of jib cranes 270°.

The cranes are adequate for using with manually and electrical hoisting units up to the maximum rated load.

NOTICE!

If the units are not used appropriately, it is not possible to ensure safe operation.

The owner and operator have sole liability for all personal injury and damage to property arising from inappropriate use.

DANGER!

In particular, use is not permitted:

- for tearing loose fixed loads, dragging of loads as well as diagonal pulling
- for pulling against a fixed point without additional safety and/or measuring equipment against exceeding the nominal load
- in potentially explosive atmospheres, unless the equipment has been modified for this purpose and this is shown on special type plates it carries for this purpose.
- in reactor containments
- for transporting persons
- for holding lifted loads
- for scenic use
- when persons are under suspended loads

2.5 Basic safety measures

- Observe installation-, operation and maintenance instruction.
- Take notice of caution notes at units and in the manual
- Observe safety distances.
- Take care for a free view on the load.
- Only use the hoists appropriately.
- The equipment is to be used exclusively for movement of goods. Under no circumstances my persons be moved.
- Never load the devices beyond their working load limit.
- Pay attention to the accident prevention regulations (UVV).
- Should the hoist be used outside of Germany, please pay attention to the national regulations that apply.

- Supporting structures and load-attached devices used in conjunction with this equipment must provide an adequate safety factor to handle the rated load plus the weight of the equipment. In case of doubt, consult a structural engineer.
- If the equipment has not been used for a period of time, carry out visual checks of all main components such as chains, load hooks etc. and replace any damaged parts with new, original spare parts before putting the equipment back into operation!
- Do not use a hoist that is defective, pay attention to any abnormal noise it makes during operation.
- Stop working immediately in case of disturbances and remedy failures.
- Any damage and faults must be reported to a responsible supervisor immediately.
- If the unit is put into motion, any persons in the immediate vicinity must be informed by calling to them!
- Please pay attention to the regulations for load carrying devices UVV for both positive and non-positive methods of attaching loads.
- The lifting tackle or the load must be securely attached to the hook and be seated at the bottom of the hook.
- The safety catch of hooks must be closed.
- When charged, the housing may not be in contact somewhere.
- Observe separate installation-, operation and maintenance instruction of hoists.
- Please consider oscillation of the load and stopping distance.
- Make sure that the device stands stable.

3 Transport and Storage

CAUTION!

Transport may only be done by qualified personnel. No liability for any damage resulting from improper transport or improper storage.

3.1 Transport

The devices are checked and if so adequately packed before delivery.

- Do not throw or drop the equipment.
- Use adequate means of transport.

Transport and means of transport must be suitable for the local conditions.

3.2 Safety device for transport

NOTICE!

Should a safety device for transport exist, please remove it before commissioning.

3.3 Storage

- Store the equipment at a clean and dry place.
- Protect the equipment against dirt, humidity and damage by an appropriate cover.
- Protect hooks, wire ropes, chains and brakes against corrosion.

4 Description

4.1 Areas of application

The devices must be as far as possible installed in a covered room.

If they are used in the open, protect the units against the effects of weather such as rain, hail, snow, direct sunshine, dust, etc. - we recommend to use a cover in parking position. If the device is set up in a continuously humid environment with strong temperature fluctuations, the correct functionings are endangered by the forming of condensation.

NOTICE!

Use only in the intended atmosphere with a humidity of up to 100%, but not under water!

 DANGER!

In particular, use is not permitted:

- in potentially explosive atmospheres, unless the equipment has been modified for this purpose and this is shown on special type plates it carries for this purpose.
- in reactor containments
- for transporting persons
- for holding lifted loads
- for scenic use
- when persons are under suspended loads

4.2 Design

HADEF Jib cranes are designed to EN 13001 HC2/S1 as following versions:

Type 370/15



Illustration 1

4.3 Function description

Direction of movement: manually slewing

4.4 Important components

- Jib

Profile steel beam with ball bearings

- Column

Hollow profile steel

- Anchor bolts and former plate - optionally

For exactly positioning of boreholes

- Fixing device – optionally

For fixing the jib

- Jib end stops – optionally

Adjustable jib end stops

5 Technical data

Technical data depend on the order. They are shown in the order confirmation, in the approval drawing or in the test book.

6 Installation

Assembly depends on the local environment. The crane must be assembled stress-free. The runway must be perfect.

Operating regulations for cranes in accordance with the validated accident prevention regulations

An end stop is provided at the end of jib.

Generally, additional lifting gear (e.g. fork lift, lifting platforms) will be required for the assembly. These must take the weight of the devices safely.

6.1 Basement

- A Cable pipe 1", on site
- B Concrete steel
- C Former plate
- D Concrete
- E Anchor

Basement must be effected acc. adjoined sketch when delivery included anchor bolts and former plate.

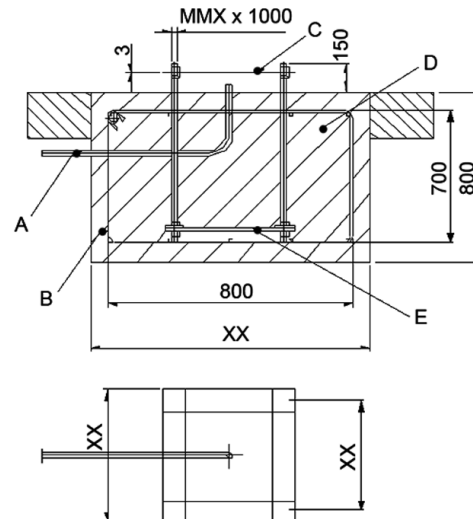


Illustration 2

6.2 Installation of crane

- arrange column (1) at the right position
 - distance between basement surface (2) and crane fixing plate (3) must be 50 mm
 - install jib axle (4)
 - adjust the jib (1) with a water-level at the axle (4) and adjust and fix it with nuts (5)
 - fill the gap between basement (2) and plate (3) with mortar Class III
 - for mounting the jib (6) it's necessary to disassemble the axle (4) again
- put the jib (6) between the fishplates of column (1)
 - install axle (4) again
 - Check all crew connections

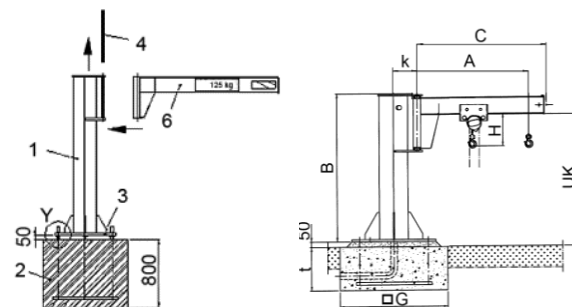
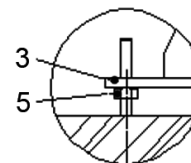


Illustration 3



Detail Y

NOTE!

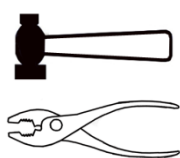
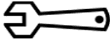
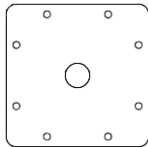
No loading before hardening of mortar

Illustration 4

Consider special instruction for installation of hoist and power supply.

6.3 Tools

No special tools necessary.

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7 Control

Only people that are familiar with the operation of the lifting devices and cranes may be entrusted with their operation. They must be authorized by the employer for the operation of the equipment. The employer must ensure that the operating instructions are available near the equipment and that they are accessible for the operating personnel.

manually slewing
acc. to headroom push at the load or at the jib

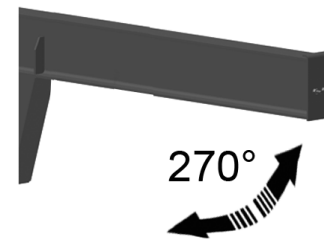


Illustration 5

8 Commissioning

8.1 General

The operator of the unit is responsible for the entire system.

According to the Ordinance on Industrial Safety and Health, a hazard analysis must be carried out by the operator.

Observe the respective national standards, regulations and directives of the responsible bodies at the place of operation.

NOTICE!

Hoists up to 1000 kg capacity and without motor-driven trolleys of hoisting unit must be tested by a “qualified person” before putting into operation for the first time.

Hoists of 1000 kg capacity and up or with more than one motor-driven hoist movement; i.e. lifting and trolley movement, must be tested by a “licensed qualified person” before putting in operation.

An exception is “hoists ready for operation” acc. validated national regulations with EU-declaration of conformity.

Definition “qualified person” (former expert)

A “qualified person” has learned, due to occupational training and experience and the job that the person has done, the skills needed to tests the material for one’s work.

Definition “licensed qualified person” (former approved expert)

A “licensed qualified person” has, due through special occupational training, knowledge about testing of the material for one’s work and knows the national accident prevention regulations and other prescriptions and technical regulations. This person must test the material for one’s work regularly with regard to design and kind of use. The license will be given to qualified person be the approved supervision authorities (ZÜS).

9 Safety check

Before putting into service initially or when putting back into service, it must be checked whether:

- All fastening screws (if existent), socket pins, flap socket and safety devices are tightened and secured.

10 Functional test

10.1 Checks before initial start-up

Design

- Check all screws and safety connections.

10.2 Functional test

Function – crane slewing unit

- Correct slewing of crane jib
- Correct position of end stops

11 Maintenance

11.1 General

All monitoring, servicing and maintenance operations are to ensure correct functioning of the equipment; they must be effected with utmost care.

- Only “qualified persons” may do this work.

- Servicing and maintenance work must only be done when the hoist is not loaded.
- Records must be kept of all test results and measures taken.

11.2 Monitoring

The monitoring and servicing intervals stated are valid for operation under normal conditions and single-shift operation. In case of severe operating conditions (e.g. frequent operation with full load) or special environmental conditions (e.g., heat, dust, etc.), the intervals must be shortened correspondingly

12 Inspection

12.1 Periodic checks



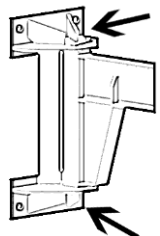
Independently from the regulations of the individual countries, lifting devices must be checked at least yearly by a qualified person or licensed qualified person regarding its functional safety.

12.2 Inspection intervals

	at commissioning	Inspection all 3 month	Inspection all 12 month
Screw connections	X		X
Check socket pins and plugs	X		
End stops	X	X	
Inspection by an expert (periodic inspection)			X

13 Service

13.1 Slewing bracket

Use		Recommendation		Intervals
Bearings		FUCHS RENOLIT FEP2	0,5 kg	12 month if bigger pollution grease all 3 month

13.2 Lubricant - Selection

FUCHS	SHELL	ESSO	MOBIL	TOTAL	CASTROL	KLÜBER
Renolit FEP 2	Alvania EP 2	Unirex EP 2	Mobilux EP 2	MULTIS EP2	--	--
Stabylan 5006	--	--	--	--	Optimol Viscoleb 1500	Klüberoil 4UH 1-1500
--	--	--	--	--	--	Wolfracoat 99113
Chain lubricant OKS 451						

13.3 Lubricant for food industry – Selection (as option*)

	SHELL	MOBIL	CASTROL	KLÜBER
Gearing	FM Grease HD2	Mobilgrease FM 222	--	Klüberoil 4UH 1-1500 N
Load chain	--	Lubricant FM 100	Optimol Viscoleb 1500	--
Load hook; Pulleys Gear rim; Drive pinion	FM Grease HD2	Mobilgrease FM 222	--	--

* must be mentioned by order

14 Trouble

Please pay attention to the following in case of problems:

- Troubles with the equipment must only be repaired by qualified personnel.
- Secure the unit against unintended operation start.
- Put up a warning note indicating that the unit is not to be used.
- Secure the working area of moving parts of the unit.

- Please read the chapter "Safety instructions".

Notes on the repair of faults are found in the following table.

For the repair of failures please contact our service department.



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Problem	Cause	Remedy
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Jib - deformed	Overloaded	Check jib and bracket – if so, change it

16 Decommissioning



WARNING!

It is essential that the following points are observed in order to prevent damage to the equipment or critical injury when the device is being decommissioned:

It is mandatory that all steps for decommissioning the machine are carried out in the indicated sequence:

- First secure the working area for decommissioning, leaving plenty of space.
- Read the chapter "Safety instructions".
- Disassembly is carried out in reverse order to the assembly.
- Please make sure that all operating material is disposed of in accordance with environmental regulations.

16.1 Temporary decommissioning

- Measures are as above.
- Also read the chapter "Transport and storage".

16.2 Final decommissioning/disposal

- Measures are as above.
- After disassembly, ensure that the disposal of the equipment and any materials it contains is carried out in accordance with environmental regulations.

17 Additional documents

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acc. to the accident prevention regulations for "cranes", are attached to the consignment or to the documents.